SPECIFICATION

REFOND P/N

RF-A1F30-W578-A2

P$B

Mass Production

0755-2967-5000
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Contents

1. Description 3
1.1General Description 3
1.2Features 3
1.3Application 3
1.4Package Dimension 4
1.5Product Parameters 5
1.6 Bin Range Of Forward Voltage and Luminous Flux (IF=50mA) BIN (IF=50mA) 6
1.7 Typical Optical Characteristics Curves 8
2. Packaging 13
2.1 Packaging Specification 13
2.1.1Carrier Tape Dimension 13
2.1.2Reel Dimension 13
2.1.3Label Form Specification 14
2.2Moisture Resistant Packing 14
2.3Cardboard Box 14
2.4Reliability Test Items And Conditions 15
2.5 Criteria For Judging Damage 16
1, SMT Reflow Soldering Instructions SMT 17
3.1SMT Reflow Soldering Instructions SMT 17
4. Handling Precautions 19
4.1 Handling Precautions 19

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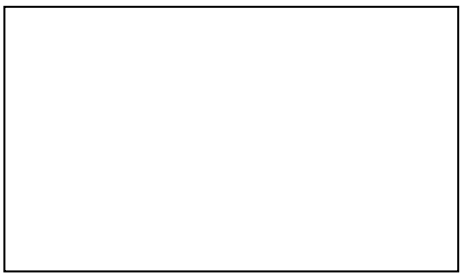
1. Description

1.1GeneralDescription



The White LED, which was fabricated by using a blue chip and the phosphor.

Product Package: 3.00mmX1.40mmX0.52mm.

JCB 3.00mmX1.40mmX0.52mm.

1.2Features

y CKA N_ai_ec, CKA

yExtremely wide viewing angle.

ySuitable for all SMT assembly and solder process . QKR

yAvailable on tape and reel .

yMoisture sensitivity level: Level 2 . Jctcj0

yRoHS compliant. RoHS

yQualifications: The product qualification test plan is based on the guidelines of AEC-Q102 Stress Test Qualification for Automotive Grade Discrete Semiconductors

?CA+O/ .0

1.3Application

y Automotive Lighting Interior and Exterior.

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1.4Package Dimension

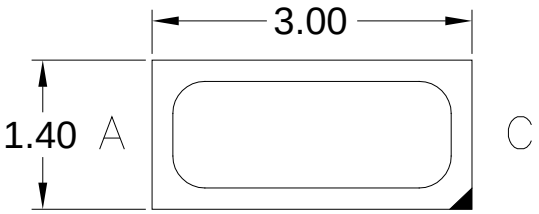

Fig.1—1 Top View!“M’?ö .

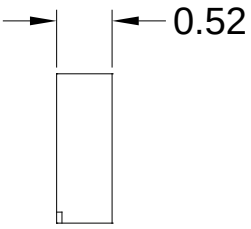

Fig.1—2 SideView ×M’?ö .

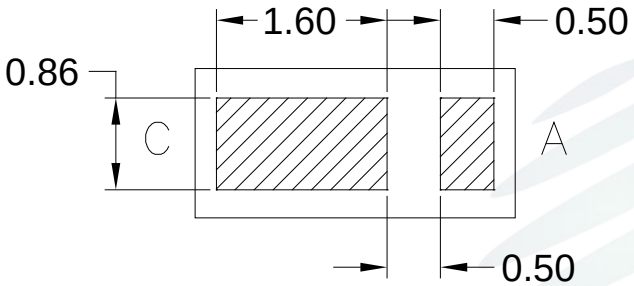

Fig.1—3 Bottom View6üM’?ö .

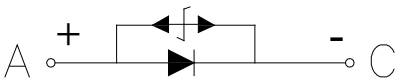

Fig.1—4 Polarity ± W

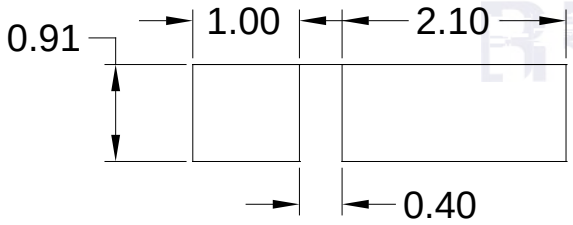

Fig.1—5 Soldering Patterns Ø9€':-

Notes

/, All dimensions units are millimeters.

0, All dimensions tolerances are r0.2mm unless otherwise noted. ® .,0

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1.5Product Parameters

Table 1-1 Electrical / Optical Characteristics at Ts=25°C

Item	Symbol	Test Condition	Value			Unit
			Min.	Typ.	Max.	
Forward Voltage	V_F	IF=50mA	2.7	2.82	3.1	V
Reverse Current	I_R	V_R=5V	---	---	10	uA
Luminous Flux	-	IF=50mA	17.6	--	26.9	lm
Viewing Angle		IF=50mA	---	120	---	deg
Thermal Resistance (Junction to Solder) g	$R_{th\ JS}$ real	I_F=50mA	---	70	90	/W
	$R_{th\ JS}$el	I_F=50mA	---	45	60	/W

Table 1-2 Absolute Maximum Ratings at Ts=25°C

Parameter	Symbol	Rating	Units
Power Dissipation	P_D	231	mW
Forward Current	I_F	70	mA
Peak Forward Current	I_{FP}	150	mA
Reverse Voltage	V_R	5	V
Electrostatic Discharge (HBM)	E_{SD}	8000	V
Operating Temperature	T_{OPR}	-40 ~ +110	-
Storage Temperature	T_{STG}	-40 ~ +110	-
Junction Temperature	T_J	135	-

Notes

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1. 1/10 Duty cycle, 10ms pulse width. / . k q* / - / . ,

2. The above forward voltage measurement allowance tolerance is ±0.1V. ® . , / T,

3. The above color coordinates measurement allowance tolerance is ±0.005. ± . , . . 3,

4. The above luminous flux measurement allowance tolerance ±10%. ® / . # ,

5. Care is to be taken that power dissipation does not exceed the absolute maximum rating of the product.

k

6. All measurements were made under the standardized environment of Refond.

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7.When the LEDs are in operation the maximum current should be decided after measuring the package temperature, junction temperature should not exceed the maximum rate, JCB

k

8.At 25 W, pulse mode test, photoelectric conversion efficiency H 42%. 03,

20 # k

9.Thermal resistance values (Rth JS Electrical) measure current is 5 0mA ,Temperature constant at 25°C.

½ Š ›(Rth JS Electrical) y ¡ v 50mA k y ¡ " † É 25°Což

1.6 Bin Range Of Forward Voltage and Luminous Flux (IF=50mA)

BIN (IF=50mA)

Table 1-3

VF ÄV Å	F2	G1	G2	H1
	2.7-2.8	2.8-2.9	2.9-3.0	3.0-3.1

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1.7 Typical Optical Characteristics Curves

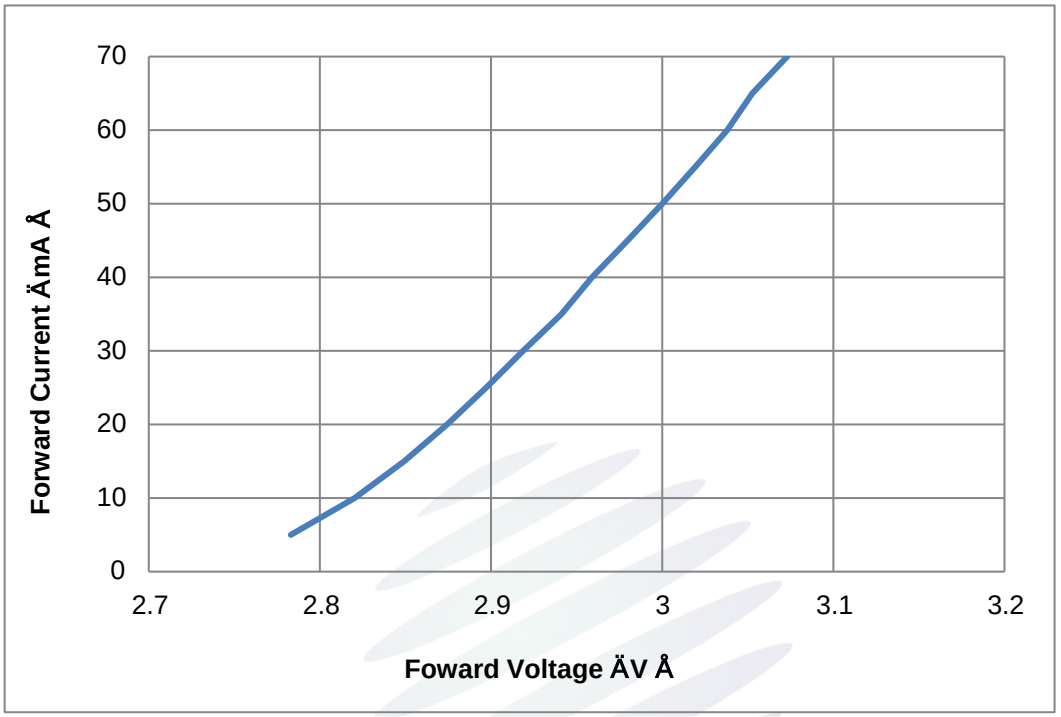

Fig. 1-7 Forward Voltage Vs Forward Current

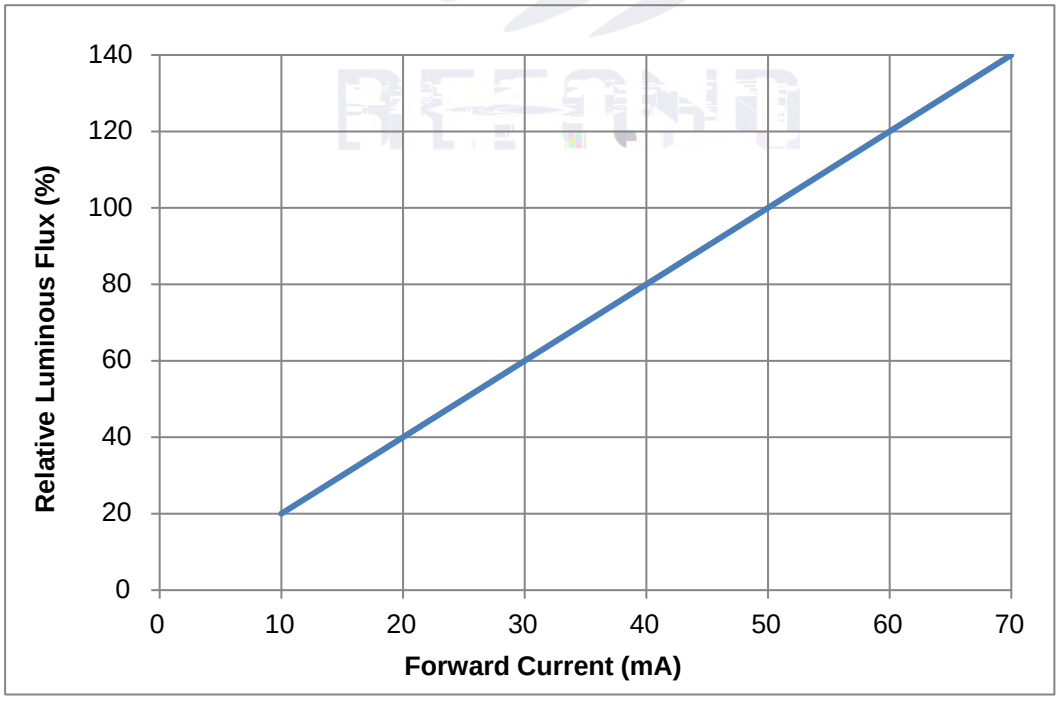

Fig. 1-8 Forward Current Vs Relative Intensity

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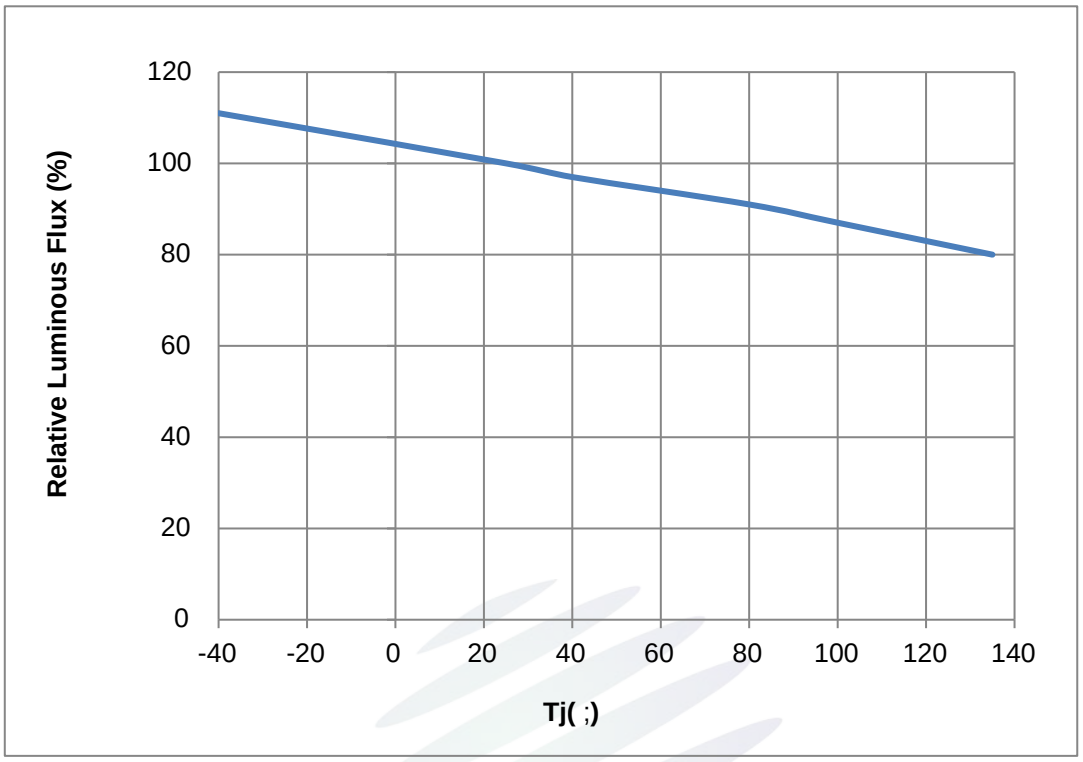

Fig. 1-9 Junction Temperature Vs Relative Flux

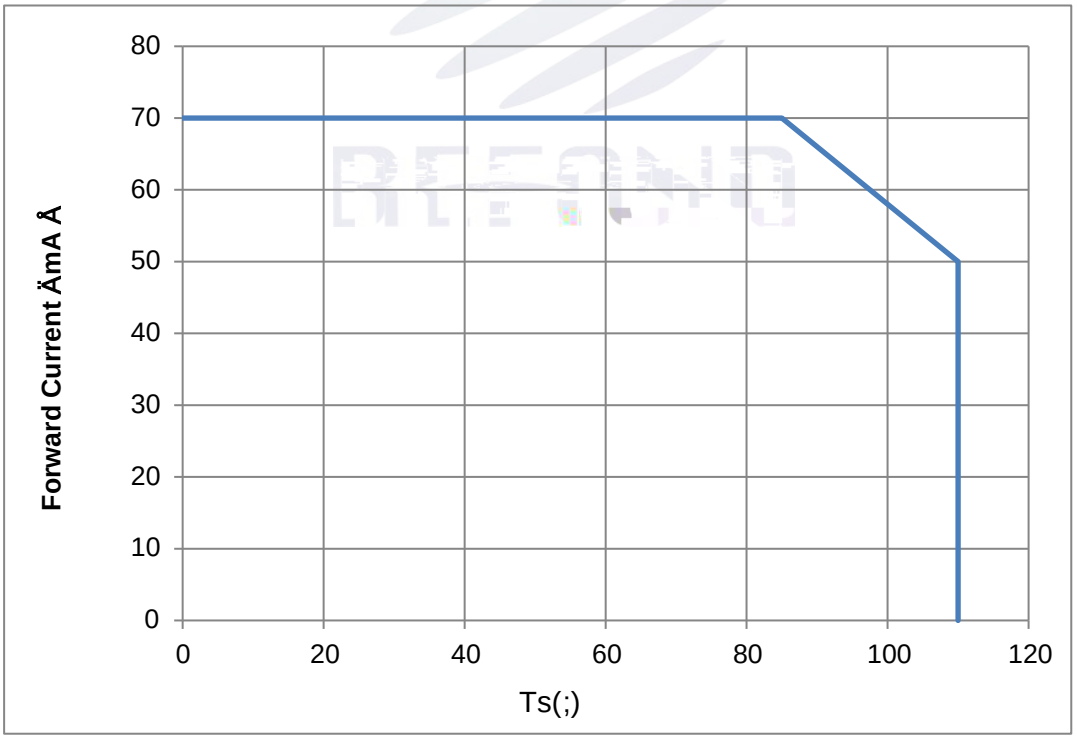

Fig. 1-10 Solder Temperature VsForward Current

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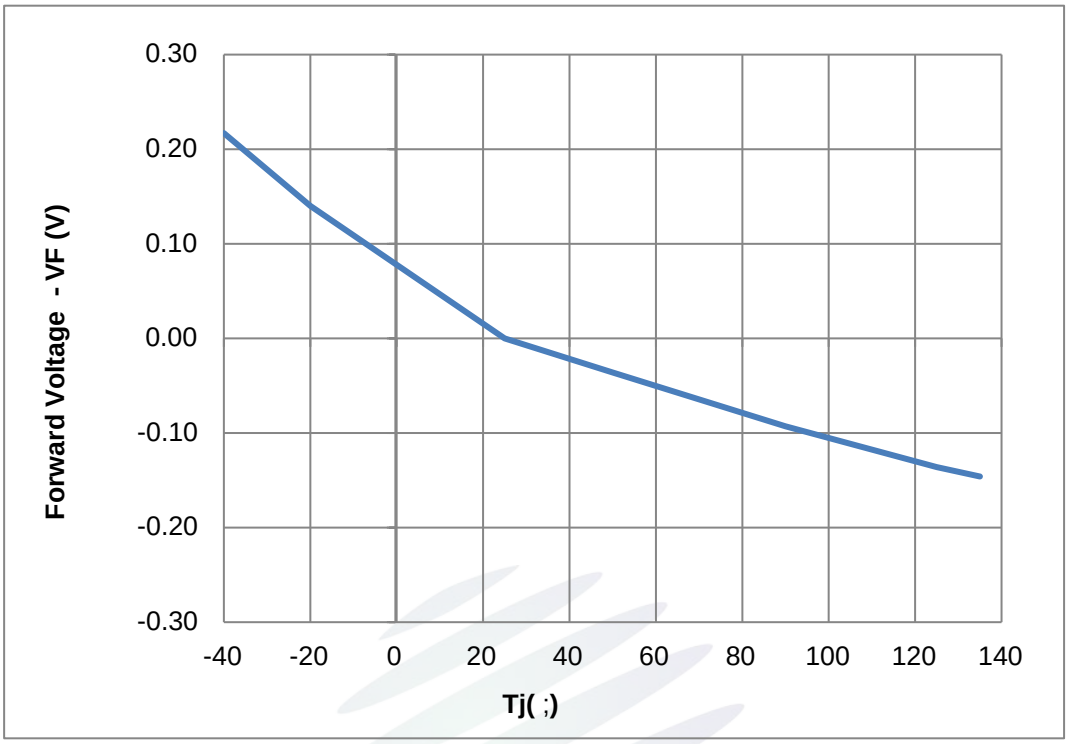

Fig. 1-11Voltage shift Vs Junction Temperature

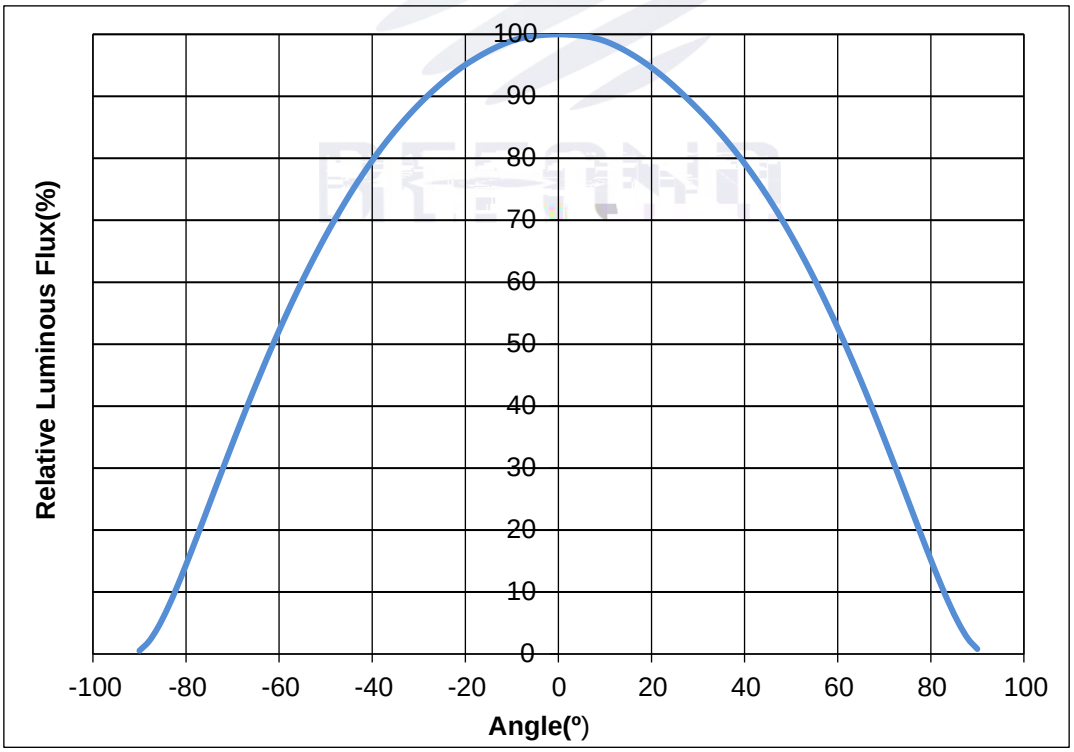

Fig. 1-12 Radiation diagram

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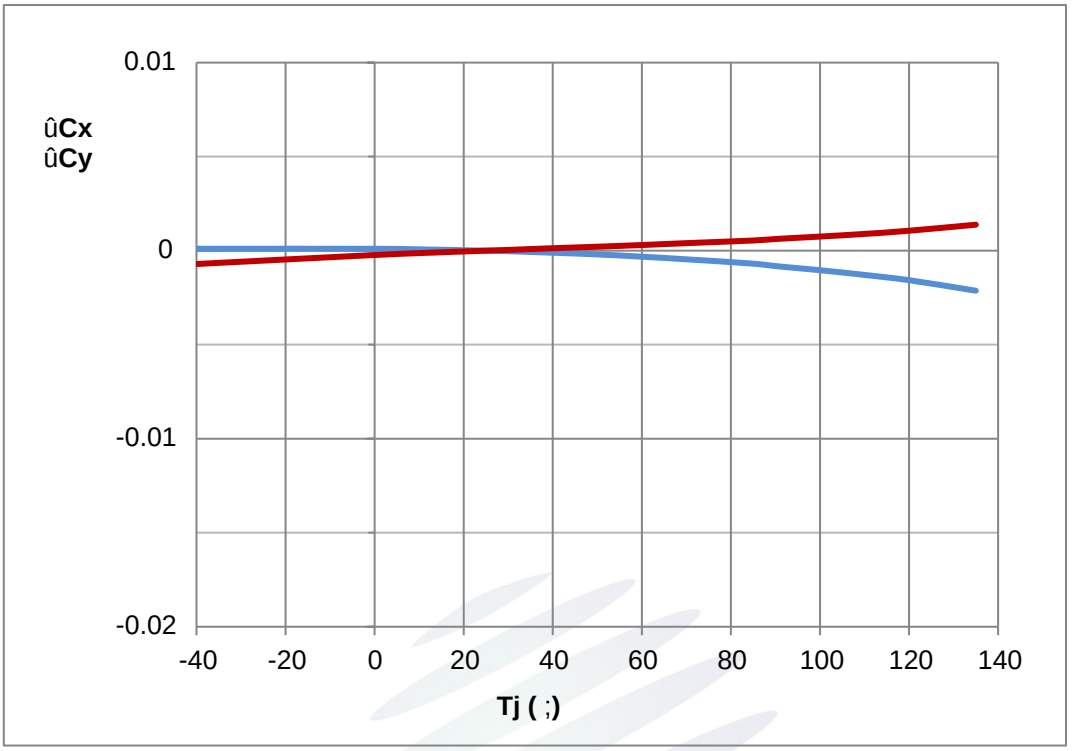

Fig. 1-13 Color coordinate shiftVs Junction Temperature

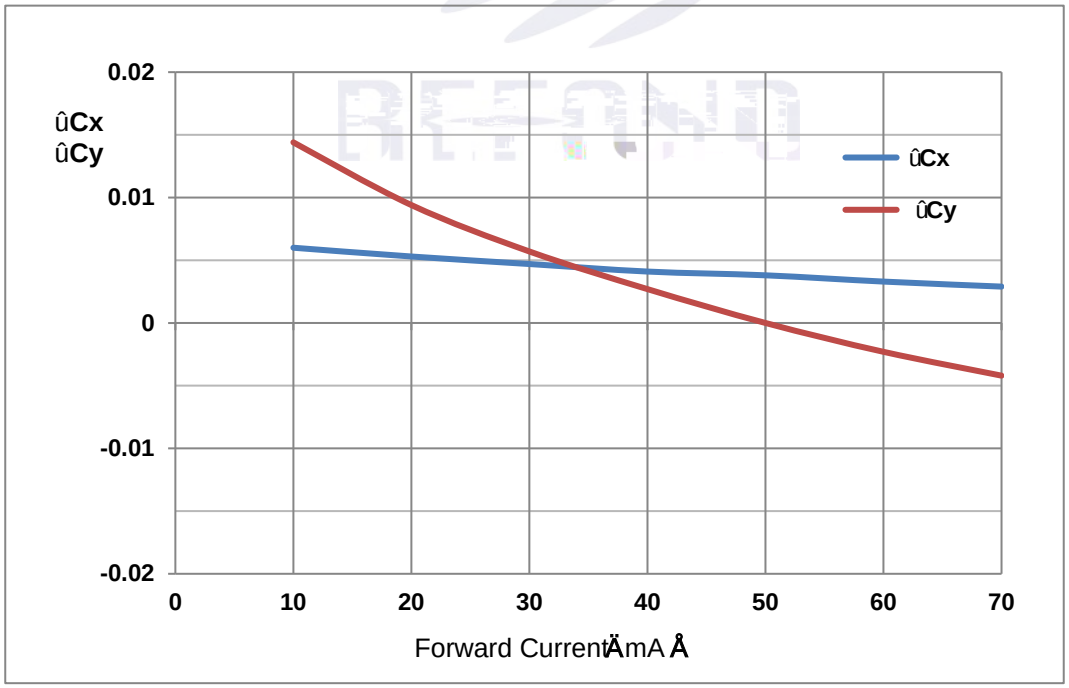

Fig. 1-14 Color coordinate shiftVs Forward Current

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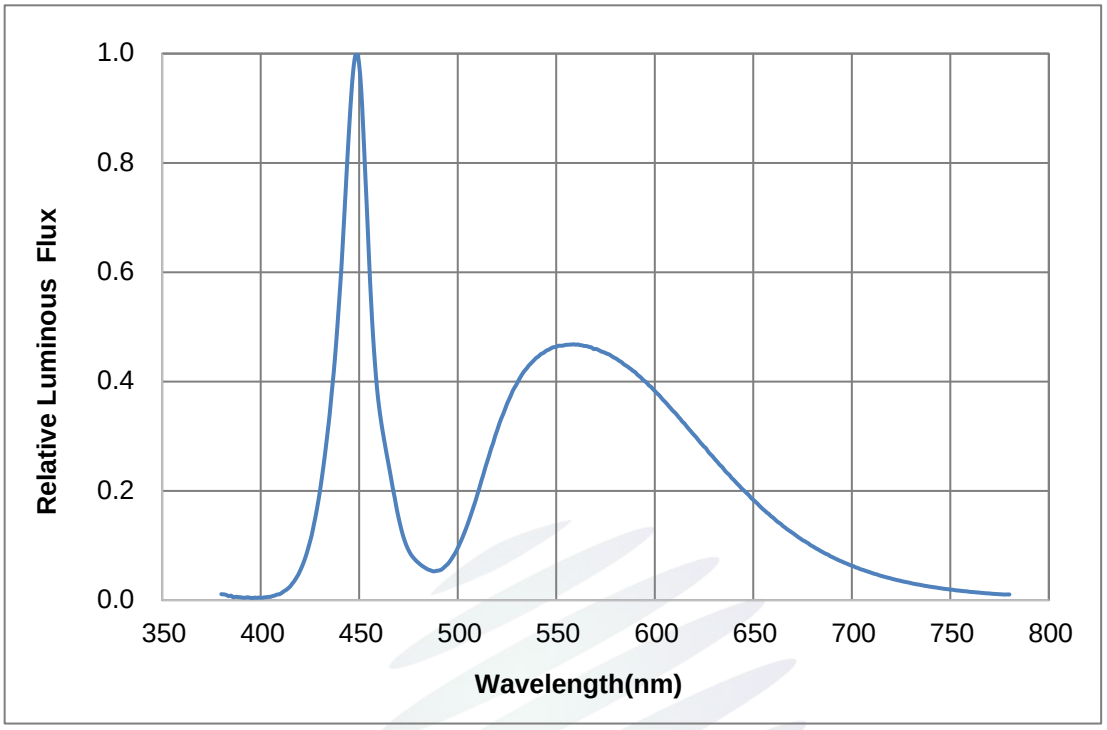

Fig. 1-15Spectrum Distribution

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2. Packaging

2.1 Packaging Specification

Package:2000pcs/reel. 2000pcs k

2.1.1Carrier Tape Dimension

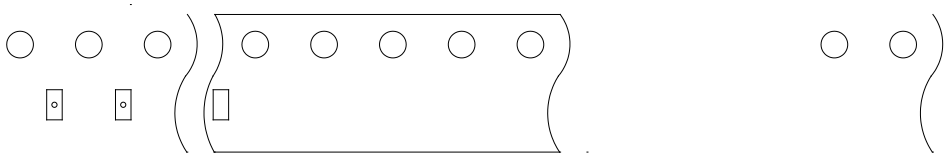

Fig.2-1 Carrier Tape Dimension

2.1.2Reel Dimension

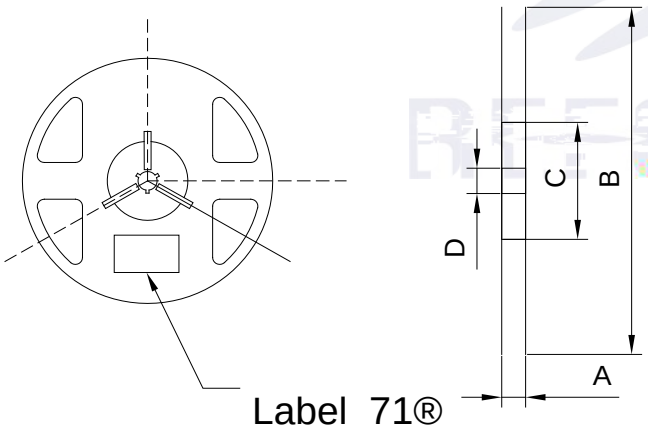

Fig.2-2Reel Dimension

R_`jc 0+/Reel Dimension

A	8.0®0.1mm
B	178®1mm
C	60®1mm
D	13.0®0.5mm

Notes

The tolerances unless mentioned ±0.1mm. Unit : mm ® . , / k

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2.1.3Label Form Specification

_`jc 0+0 Specification

PART NO.	Part Number
SPEC NO.	Spec Number
LOT NO.	Lot Number
BIN CODE	Bin Code
N	Luminous flux
XY	Chromaticity Bin
V_F	Forward Voltage
WLD	Wavelength
QTY	Packing Quantity
DATE	Made Date

Fig. 2-3 Label Form Specification

2.2Moisture Resistant Packing

Fig.2-4Moisture Resistant Packing

2.3Cardboard Box

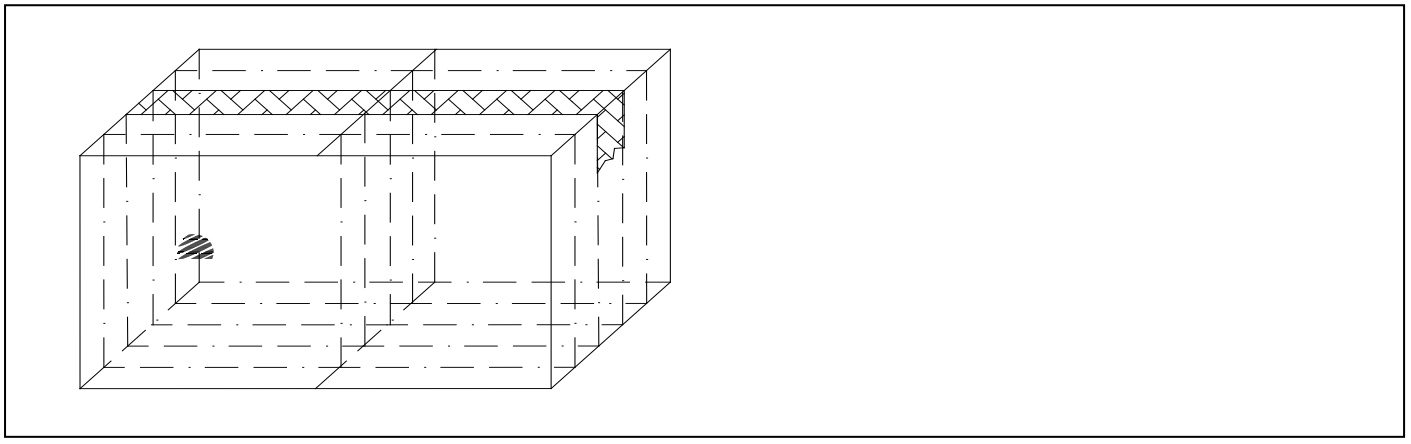

Fig.2-5Cardboard Box

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2.4Reliability Test Items And Conditions

Table 2-3 Reliability Test Items And Conditions

Test Items	Ref.Standard	Test Condition	Time	Quantity	Ac/Re /
Reflow	JESD22-B106	Temp:260, max T=10 sec	2times	20pcs.	0/1
MSL2 2	JESD22-A113	85, / 60%RH	168 hrs.	20pcs.	0/1
Thermal Shock	JEITAED-4701 300307	-40, 15min 9 ;10s 125, 15min	1000 cycle	20pcs.	0/1
Life Test	JESD22-A108	Ta=105, IF=50mA	1000hrs.	20pcs.	0/1
High Temperature High Humidity Life Test	JESD22-A101	85, / 85%RH IF=50mA	1000hrs.	20pcs.	0/1

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2.5 Criteria For Judging Damage

Table 2-4Criteria For Judging Damage

Test Items	Symbol	Test Condition	Criteria For Judgement	
			Min.	Max.
Forward Voltage	V_F	IF=50mA	-	U.S.L*)x1.1
Reverse Current	I_R	V_R = 5V	-	U.S.L*)x2.0
Luminous Flux	N	IF=50mA	L.S.L*)x0.7	-

Notes

1.U.S.L: Upper standard level L.S.L: Lower standard level

2.The above reliability tests is based on the verification of a single/strip LED of Refond's existing experimental platform,the reliability experiment was taken under good heat dissipation conditions. when customers applies the LED to the series and parallel circuit, should take consideration of all the factors such as the current, voltage distribution, heat dissipation and others. - JCB

k JCB ! ! ! k

3.The technical information shown in the data sheets is limited to the typical characteristics and circuit examples of the referenced products. It does not constitute the warranting of industrial property nor the granting of any license. k

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1, SMT Reflow Soldering Instructions SMT

3.1SMT Reflow Soldering Instructions SMT

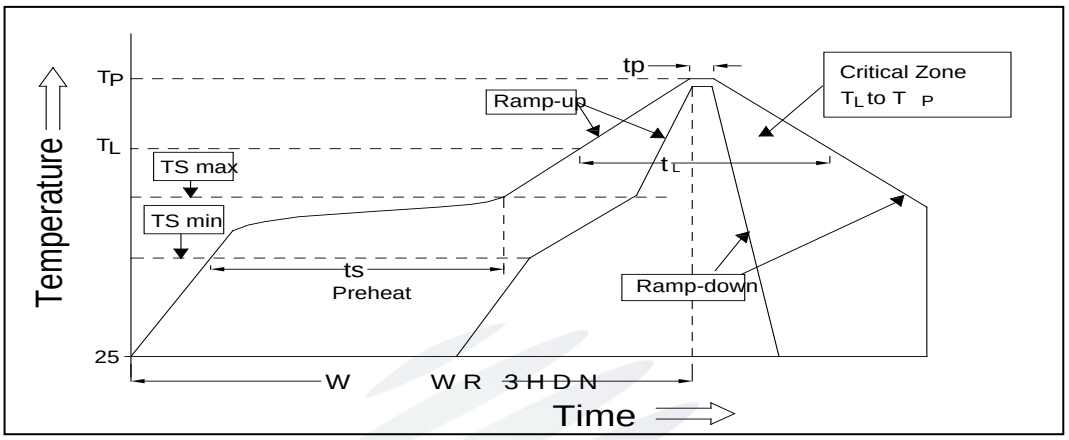

Fig.3-1SMT Reflow Soldering Instructions SMT

Table 3-1Reflow parameters

Average temperature rise speed Tsmax TP	3 °C/ Max 3 °C/ s
Preheating: minimum temperature (Tsmin)	150 °C
Preheating: Max temperature (Tsmax)	200 °C
Preheating: Time Tsmin Tsmax	60 - 120 60s-120s
Time limited to maintain high temperature: the temperature (TL)	217 °C
Time limited to maintain high temperature: The Time (tL)	60 Max 60s
Peak /Classification of temperature: / (TP)	260 °C
Time limit classification of peak temperature time tp	10 Max 10s
(TP) 5 °C Hold time within 5 -C with the actual peak temperature (TP)	30 Max 30s
Cooling speed	6 °C/ Max 6 °C/ s
25 °C Needed time from 25 °C to Tp	8 Max 8 minutes

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Notes

(1)Reflow soldering should not be done more than twice. If more than 24 hours between the two solderings ,LED will be damaged. 02 JCB

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(2)When soldering , do not put stress on the LEDs during heating.

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3.1.1 Repairing

Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable,a double-head soldering iron should be used (as below figure). It should be confirmed in advance whether the characteristics of LEDs will or not be damaged by repairing.

LED JCB

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3.1.2 Cautions

(1) The encapsulated material of the LEDs is silicone. Therefore the LEDs have a soft surface on the top of package. The pressure to the top surface will be impacted on the reliability of the LEDs. Precautions should be taken to avoid the strong pressure on the encapsulated part. So when use the picking up nozzle, the pressure on the silicone resin should be proper. LED JCB

k

(2) Components should not be mounted on warped (non coplanar) portion of PCB. After soldering, do not warp the circuit board.LED NA@ k

(3) Do not apply mechanical force or excess vibration during the cooling process to normal temperature after soldering. Do not rapidly cool device after soldering.

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4. Handling Precautions

4.1 Handling Precautions

(1) LED operating environment and sulfur element composition cannot be over 100PPM in the LED mating usage material. This is provided for informational purposes only and is not a warranty or endorsement.LED

JCB /..NNK, k

(2) In order to prevent ex-ternal material from getting into the inside of LED, which may cause the malfunction of LED, the single content of Bromine element is required to be less than 900PPM,the single content of Chlorine elementis required to be less than 900PPM,the total content of Bromine element and Chlorine element in the external materials of the application products is required to be less than 1500PPM. This is provided for informational purposes only and is not a warranty or endorsement. JCB JCB

7..NNK 7..NNK

/3..NNK, k

(3) VOCs (Volatile organic compounds) emitted from materials used in the construction of fixtures can penetrate silicone encapsulants of LEDs and discolor when exposed to heat and photonic energy. The result can be a significant loss of light output from the fixture. Knowledge of the properties of the materials selected to be used in the construction of fixtures can help prevent these issues. Refond advises against the use of any chemicals or materials that have been found or are suspected to have an adverse affect on device performance or reliability. To verify compatibility, Refond recommends that all chemicals and materials be tested in the specific application and environment for which they are intended to be used. Attaching LEDs, do not use adhesives that outgas organic vapor. JCB

JCB k JCB

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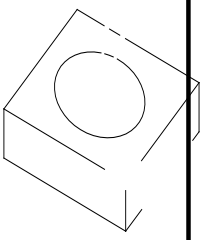

Fig 4-1Cautions

(5) In designing a circuit,the current through each LED can not exceed the absolute maximum rating specified for each LED.In the mean while,resistors for protection should be applied,other wise slight voltage shift will cause big current change,burn out may happen. The driving circuit must be designed to allow forward voltage only when it is ON or OFF.If the reverse voltage is applied to LED, migration can be generated resulting in LED damage. JCB

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JCB k

(6) Thermal Design is paramount importance because heat generation may result in the Characteristics decline,such as brightness decreased,Color change and so on.Please consider the heat generation of the LEDs when making the system design.LED JCB

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(7) Compared to standard encapsulants, silicone is generally softer, and the surface is more likely to attract dust,requiring special care during processing. In cases where a minimal level of dirt and dust particles cannot be guaranteed, a suitable cleaning solution must be applied to the surface after the soldering of components. Refond suggests using isopropyl alcohol for cleaning. In case other solvents are used, it must be assured that these solvents do not dissolve the package or resin. Ultrasonic cleaning is not recommended. Ultrasonic cleaning may cause damage to the LED.

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Table 4-1Storage

Conditions		Temperature	Humidity	Time
Storage Ø ˆ	Before Opening Aluminum Bag	30¸	75%	Within 1 Year From Date
	After Opening Aluminum Bag	30¸	60%	Recommended for use within 24 hours 24
Baking		60®5¸	-	24hours 24

(8) If the moisture absorbent materialp· silica gelp¸ has faded away or the LEDs have exceeded the storage time,baking treatment should be performed after unpacking and based on the following conditionp· 60±5p¸ W for above 24 hours.

4．®3¸ 02 k

If the package is flatulence or damaged,please notify the sales staff to assist.

k

(9)Similar to most Solid state devices; LEDs are sensitive to Electro-Static Discharge (ESD) and Electrical Over Stress (EOS). JCB k

(10) Other points for attention, please refer to our relevant information. k

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Version History/

Date	Revisor	Version	Verifier	Remarks
2022/03/20	Jg vg_ l f sg	E0	X f s wg k g l e	L c u gqqsc
2024/08/19	Jg vg_ l f sg	E1	X f s wg k g l e	Rh Snb_rc Rh

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Declare

This specification is written both in English and in Chinese and the latter is formal.

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